

PIT STOP PROCEDURE

NASCAR Xfinity Series: Mid-Ohio Sports Car Course, Iowa Speedway & Road America
NASCAR Gander RV & Outdoors Truck Series: Iowa Speedway, World Wide Technology Raceway & Canadian Tire Motorsport Park

CONCEPT



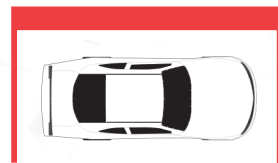
FIELD FROZEN WHEN CAUTION IS DISPLAYED

STAGE BREAKS:
FULL PIT CYCLE
(2 opportunities to pit)

NON-STAGE BREAKS:
FULL PIT CYCLE
(2 opportunities to pit)
OPTIONAL QUICKIE YELLOW
(1 opportunity to pit)

PIT STOPS

- The Team Roster will consist of eight crew members.
- The pit crew – four to service the car, one fueler and one driver assist – must be drawn from those eight crew members.
- Pit stop must be completed within a designated time period



- OVAL TRACK:**
- Teams may add fuel **AND** change 2 tires per pit stop
- ROAD COURSE:**
- Teams may add fuel **OR** change 4 tires per pit stop

RESTART

In order at time of caution based on number of pit stops in the following order:

1. Vehicles that did not pit
2. Vehicles that pitted 1 time, followed by 2 times
3. Free Pass, Wave Around Vehicles, Penalty Vehicles

PENALTIES



RESTART TAIL END

EXCEED TIME LIMIT ON PIT ROAD

IF INVOLVED IN INCIDENT:
ALLOWED TO CHANGE 4 TIRES
AT ONCE TO AVOID DAMAGING
THE VEHICLE

PITTING OTHER THAN THE
DESIGNATED LAP

-2

TWO LAPS

PERFORM 4 TIRES AND FUEL
ON ANY PIT STOP

CHANGE TIRES UNDER GREEN
(UNLESS APPROVED BY NASCAR FOR DAMAGE)

PERFORM 4 TIRES ON ANY PIT STOP
(OVAL TRACK ONLY)